***Design example***

**UDC…**

**Title of paper in English**

**Author(1)1; Author (2)2; Author (3)1**

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***Abstract******:****Abstract Text, 1800–2500 characters*. (*should be structured with a standard layout: Background, Objective, Methods, Results, and Conclusions*)

*Keywords: keyword 1; keyword 2; keyword 3; keyword 4; keyword 5…*

Introduction

Main Text Paragraph.

Materials and Methods

Main Text Paragraph.

Insert Formula here using MathType. Note: brackets, modules – (), {}, || – should be typed on keyboard – not using MathType pattern. Formula size – 100%. The width of the formula should not exceed 8 cm. Formulas are typed in the editor “Microsoft WORD” ***are not accepted***:

|  |
| --- |
| ris2  *а b*  **Fig. 1.** The name of the image |

 ; (1)

 (2)

The width of the formula should not extend beyond the text. All brackets – (); [], {} *–* dial using "templates brackets" toolbar formula editor.

Placing formula – in the center, numbering - on the right. The object "table" is not used to accommodate formulas.

**Images** must be performed using a graphical editor. Each image ought to have a signature, location - in the center, size – 10pt, type bold, interval – "Single".

The numeric marks on the image should be proportional to the size of the figure.

Figures that have positions *а*, *b*, …, should be the same height and arranged horizontally. Each figure is served in a separate file as the original.

**Table 1.** Effect of different types of coatings on the stability of BNTP T15K6 during milling

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| Cutting modes | | | The coefficient of increase in the stability of the coating | |
| *N*, rpm | *S*,  mm / s | *t*, sec. | МАО+ ТіС | МАО+ (ТіС, TiN) |
| 8.3 | 5.3 | 1–3 | 6.0 | 7.0 |
| 8.3 | 5.3 | 1–3 | 6.0 | 6.2 |

The table should not extend beyond the text. Each table should have a title, type bold. The table number is on the right edge, the title is centered.

Single figures and tables are not numbered.

**Discussion**

Main Text Paragraph.

**Conclusions**

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Funding

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Acknowledgements

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**References** should be numbered sequentially [in square brackets] throughout the text. The full list should be collected and typed at the end of the paper in numerical order. Listed references should be complete in all details. All authors’ initials should precede their names. Examples of references preparation are presented below.  
References should be given according to IEEE Citation Reference. Note that each reference has to be followed by the Digital Object Identifier, DOI:

**References**

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***Abstract***

*Keywords.*

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